

1 polymer ink, said graphics image printed onto said substrate by means of an ink-jet printer containing at least one ink-jet cartridge containing particles of said fusible polymer ink, said printer controlled by a computer-readable graphics file input to said printer, said graphics image printed onto one surface of said substrate, said transfer containing no fusible polymer other than the fusible polymer of said fusible polymer ink.

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1 2 27. (Amended) The transfer of claim 24, wherein said substrate is paper, and said optional non-fusible release coating is present.

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